# PRODUCT SPECIFICATION.

| | |
|---|---|
| **Product Title** | GF MEXICAN SAUSAGE ROLL MIX 1KG PACK |
| **Product Code** | SE51093 |

**Product Description**

## Mexican Sausage Roll Mix - Gluten Free

Supplied in a 1Kg packet.

Bring bold Mexican-inspired flavour to your savoury range with our Gluten Free Mexican Sausage Roll Mix. Packed with aromatic spices, peppers and savoury seasonings, this expertly blended mix delivers a rich, smoky flavour with a warming chilli kick.

Specially developed for consistent performance and excellent flavour distribution, this versatile mix is ideal for creating premium gluten free sausage rolls with an authentic Mexican-style taste profile. Perfect for butchers, bakers, food manufacturers and foodservice operators looking to offer something different.

- Gluten free recipe
- Bold Mexican-inspired flavour
- Perfect for sausage rolls and savoury pastry products
- Easy to use and blend into meat fillings
- Rich, smoky flavour with a subtle chilli warmth
- Consistent flavour and performance
- Ideal for retail, bakery and foodservice applications

## Ingredients

Pea Flour, Potato Starch, Spices, Dehydrated Peppers, Salt, Potato Fibre, Tomato Powder, Onion Powder, Stabiliser E450(i), Stabiliser E451(i), Garlic Powder, Herb, Chilli Powder, Antioxidant E301, Sodium Citrate E331, Spice Extract.

## Allergen Information

Produced to a gluten free recipe.

| | |
|---|---|
| **Usage Rate** | 17.00% |
| **Best Before Dates** | 24 months from date of manufacture |
| **Unit Size** | 1Kg PACK |
| **Intended Usage** | Food Ingredient |

| **Ingredient List/Composition** |
|---|
| PEA FLOUR |
| POTATO STARCH |
| SPICES |
| DEHYDRATED PEPPERS |
| SALT |
| POTATO FIBRE |
| TOMATO POWDER |
| ONION POWDER |
| STABILISER E450(I) |
| STABILISER E451(I) |
| GARLIC POWDER |
| HERB |
| CHILLI POWDER |
| ANTIOXIDANT E301 |

| |
|---|
| SODIUM CITRATE E331 |
| SPICE EXTRACT |

**Declarable Ingredients for Counter Ticket/Labelling**:
Contains Antioxidant, Dehydrated Peppers, Spice, Spice Extract

Allergy Advice: For allergens, see ingredients in **BOLD.**

**Non Declarable Processing Aids/Additives From Carry Over**

| Processing Aid | PPM | Country of Origin |
|---|---|---|
| Silicon Dioxide E551 | 375 | Spain |
| Citric Acid E330 | 25 | UK |
| Rapeseed Oil | 5,000 | UK |
| Silicon Dioxide E551 | 390 | UK |
| Sodium Ferrocyanide E535 | trace (<1ppm) | UK |
| Sulphur Dioxide E220 | trace (<1ppm) | UK |
| Vegetable Oil | 5,000 | UK |

**Chemical Specification (Typical Analysis):**

| | |
|---|---|
| **Salt Level** | 4% - 5% |
| **Preservative** | None |
| **Colour** | To be equal in solution to the last accepted delivery |

**Typical Nutritional Values**

| | Per 100g of Seasoning | Per 100g of Finished Product |
|---|---|---|
| **Energy** | 1,297 KJ<br>307 Kcal | 221 KJ<br>52 Kcal |
| **Fat** | 3.8g | 0.7g |
| of which saturates | 0.4g | 0.1g |
| **Carbohydrate** | 54.7g | 9.3g |
| of which sugars | 3.4g | 0.6g |
| **Protein** | 14.4g | 2.5g |
| **Salt** | 4.5g | 0.8g |
| **Fibre** | 7.6g | 1.3g |

Note: The information provided is given in good faith and is based upon the product data supplied by the raw material suppliers.

**Microbiological Specification (Typical Analysis):**

| | |
|---|---|
| **Total Viable Count** | < 100,000/g |
| **Mould Count** | < 1,000/g |
| **Yeast Count** | < 1,000/g |
| **Coliforms** | < 1,000/g |
| **E Coli** | < 10/g |
| **Staph Aureus** | < 50/g |
| **B Cereus** | < 50/g |
| **Salmonella** | Absent in 25g |

| | |
|---|---|
| **Nut Statement** | To the best of our knowledge, all products produced by Scobie & Junor do not contain any nuts or nut derivatives. However, we cannot guarantee that they are nut free. For more information please see our Nut Policy. |
| **Allergenic Ingredient Policy** | Scobie & Junor (Estd. 1919) Ltd takes all reasonable precautions to ensure the quality of our seasonings, mixes and functional blends.<br>All materials are purchased from approved suppliers against a detailed |

| | |
|---|---|
| | specification, which clearly indicates the presence or absence of various ingredients. |
| **Sieving** | All raw materials are sieved with appropriate screens for each particular raw material prior to the blending of the product. |
| **Labelling** | Product label will contain Product Code, Product Name, Best Before Date and Batch Number. |
| **Storage/Transport** | Cool dry ventilated conditions avoiding direct heat or sunlight. Stored off the floor and not in contact with walls or ceilings. |
| **Health Hazard** | This product is designed for human consumption and when used in accordance with our recommendations should be safe for that purpose. Avoid ingestion or inhalation of dust when handling. |
| **Fire Hazard** | This product may present a fire hazard or explosion hazard when dispersed in air. Fires are readily extinguished with water or foam. |
| **Handling** | Use in a well ventilated area. |
| **Spillage/Disposal** | **Spillage:** Remove powder to a disposal container, wash contaminated area with detergent and water. **Disposal:** In accordance with the control of pollution act 1974. |
| **Emergency First Aid Procedures** | **Skin Exposure:** Normal standard of hygiene and regular washing with water should prevent irritation. **Eye Exposure:** Wash with water until irritation ceases. Seek medical advice if above is not observed. **Inhalation:** Remove person to fresh air. **IN ALL CASES IF ADVERSE EFFECTS PERSIST OBTAIN MEDICAL ADVICE** |
| **Legislation & Warranty Statement** | The product will be produced in accordance with all current relevant EU Legislation. The information provided is given in good faith and is based upon the product data supplied by the raw material suppliers. All additives used in this product comply with the requirements of regulation (EU) No. 231/2012 laying down specifications for food additives. |
| **Confidentiality** | This specification and the information contained within it remains the property of Scobie & Junor (Estd. 1919) Ltd and must not be disclosed to any third party without the prior written consent of Scobie & Junor (Estd. 1919) Ltd. |

| **Customer Approval of Specification** | |
|---|---|
| Please sign and return this specification to **technical@scobie-junor.co.uk** to confirm formal acceptance of this specification. All specifications issued will be deemed to be accepted if no communication to the contrary is received after 10 working days. | |
| Signature: | |
| Print name: | |
| Position: | |
| Date: | |

Manufactured in BRCGS certificated blending facility # 8511005.

**Issued electronically by Scobie & Junor (Estd. 1919) Ltd**
Certified accurate on 06/11/2026

© 2026, Scobie & Junor (Estd. 1919) Ltd, 1 Singer Road, East Kilbride, Scotland, G75 0XS
Tel: 01355 237041 Fax: 01355 263585 e-mail: Technical@scobie-junor.co.uk
www.scobie-junor.co.uk www.scobiesdirect.com