

## PRODUCT SPECIFICATION

**Product Title** PLANT BASED SAUSAGE ROLL MIX 3.5KG SACK

**Product Code** SE51081

### Plant Based Sausage Roll Mix - 3.5Kg Sack

Our **Plant Based Sausage Roll Mix** is crafted for food processors who want a reliable, great-tasting, and easy-to-use base for creating high-quality plant-based sausage rolls. Formulated for consistency, efficiency, and flavour, this mix delivers a savoury, well-seasoned filling with an excellent bite - ideal for bakeries, pie manufacturers, and ready-meal producers looking to expand their plant-based offering.

Designed to perform in commercial environments, our blend binds smoothly, holds its shape during processing, and pairs perfectly with pastry for traditional or innovative product formats. Simply combine with water (or your preferred oil), mix, form, and bake to achieve a delicious vegan roll that appeals to both plant-based consumers and flexitarian shoppers.

**Usage Rate:** 35.00%

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**Best Before Dates** 24 months from date of manufacture

**Unit Size** 3.5Kg SACK

**Intended Usage** Food Ingredient

#### Ingredient List/Composition

TEXTURED SOYA PROTEIN ( <b>Soybeans</b> )
VEGETABLE PALM FAT (SG) NQA-RSPO-000376
POTATO STARCH
RUSK (WHEATFLOUR ( <b>WHEAT</b> FLOUR, CALCIUM CARBONATE, NIACIN, IRON, FOLIC ACID, THIAMIN), SALT, RAISING AGENT E503(II))
DEXTROSE
STABILISER E461
SALT
SPICES
NATURAL ONION FLAVOURING
YEAST EXTRACT
GARLIC POWDER
HERB
ONION POWDER
CARAMELISED SUGAR POWDER

#### Declarable Ingredients for Counter Ticket/Labelling:

Contains SPICE

Allergy Advice: For allergens, see ingredients in **BOLD**.

**Non Declarable Processing Aids/Additives From Carry Over**

Processing Aid	PPM	Country of Origin
Thiamin	trace (<1ppm)	China
Calcium Carbonate E170	310	France
Iron	trace (<1ppm)	India
Niacin	2	India
Hexane	13	Serbia
Folic Acid	trace (<1ppm)	Switzerland / China
Ammonium Carbonate E503(ii)	trace (<1ppm)	UK
Disodium 5 ribonucleotides E635	500	UK
Sodium Ferrocyanide E535	trace (<1ppm)	UK
Sulphur Dioxide E220	trace (<1ppm)	UK

**Chemical Specification (Typical Analysis):**

**Salt Level**

4% - 6%

**Preservative**

None

**Colour**

To be equal in solution to the last accepted delivery

**Typical Nutritional Values**

	Per 100g of Seasoning	Per 100g of Finished Product
<b>Energy</b>	1,631 KJ 389 Kcal	571 KJ 136 Kcal
<b>Fat</b> of which saturates	16.0g 11.4g	5.6g 4.0g
<b>Carbohydrate</b> of which sugars	49.1g 7.6g	17.2g 2.7g
<b>Protein</b>	24.4g	8.6g
<b>Salt</b>	5.1g	1.8g
<b>Fibre</b>	1.6g	0.6g

Note: The information provided is given in good faith and is based upon the product data supplied by the raw material suppliers.

**Microbiological Specification (Typical Analysis):**

**Total Viable Count** < 100,000/g

**Mould Count** < 1,000/g

**Yeast Count** < 1,000/g

**Coliforms** < 1,000/g

**E Coli** < 10/g

**Staph Aureus** < 50/g

**B Cereus** < 50/g

**Salmonella** Absent in 25g

**Nut Statement**

To the best of our knowledge, all products produced by Scobie & Junor do

**Allergenic Ingredient Policy****Sieving****Labelling****Storage/Transport****Health Hazard****Fire Hazard****Handling****Spillage/Disposal****Emergency First Aid Procedures****Legislation & Warranty Statement****Confidentiality**

not contain any nuts or nut derivatives. However, we cannot guarantee that they are nut free. For more information please see our Nut Policy. Scobie & Junor (Estd. 1919) Ltd takes all reasonable precautions to ensure the quality of our seasonings, mixes and functional blends.

All materials are purchased from approved suppliers against a detailed specification, which clearly indicates the presence or absence of various ingredients.

All raw materials are sieved with appropriate screens for each particular raw material prior to the blending of the product.

Product label will contain Product Code, Product Name, Best Before Date and Batch Number.

Cool dry ventilated conditions avoiding direct heat or sunlight. Stored off the floor and not in contact with walls or ceilings.

This product is designed for human consumption and when used in accordance with our recommendations should be safe for that purpose.

Avoid ingestion or inhalation of dust when handling.

This product may present a fire hazard or explosion hazard when dispersed in air. Fires are readily extinguished with water or foam.

Use in a well ventilated area.

**Spillage:** Remove powder to a disposal container, wash contaminated area with detergent and water.

**Disposal:** In accordance with the control of pollution act 1974.

**Skin Exposure:** Normal standard of hygiene and regular washing with water should prevent irritation.

**Eye Exposure:** Wash with water until irritation ceases. Seek medical advice if above is not observed.

**Inhalation:** Remove person to fresh air.

**IN ALL CASES IF ADVERSE EFFECTS PERSIST OBTAIN MEDICAL ADVICE**

The product will be produced in accordance with all current relevant EU Legislation. The information provided is given in good faith and is based upon the product data supplied by the raw material suppliers.

All additives used in this product comply with the requirements of regulation (EU) No. 231/2012 laying down specifications for food additives.

This specification and the information contained within it remains the property of Scobie & Junor (Estd. 1919) Ltd and must not be disclosed to any third party without the prior written consent of Scobie & Junor (Estd. 1919) Ltd.

**Customer Approval of Specification**

Please sign and return this specification to [technical@scobie-junor.co.uk](mailto:technical@scobie-junor.co.uk) to confirm formal acceptance of this specification. All specifications issued will be deemed to be accepted if no communication to the contrary is received after 10 working days.

Signature:

Print name:

Position:

Date:

Manufactured in BRCGS certificated blending facility # 8511005.

**Issued electronically by Scobie & Junor (Estd. 1919) Ltd**

Certified accurate on 25/02/2026



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